

ABSTRACT OF THE DISCLOSURE

The present invention discloses an exchanger for a tray feeder for transferring and exchanging a tray plate comprising: first and second support frames; a guide support unit including a support frame installed between the first and second support frames; a vacuum generator provided with a side of the first support frame; a nozzle support unit including a pitting unit for transferring a vacuum suction force by connecting it to the vacuum generator, a plurality of vacuum pad for performing a grasp of the tray plate with the vacuum suction force transferred from the pitting unit, and a plurality of stopper capable of supporting the tray plate; a head block connected to a side of the nozzle support unit; a guide block installed to a second belt as a state connected to the head block, thereby capable of guiding the nozzle support unit; a transfer means for transferring the guide block; a driving means for driving the transfer means.